(€ **%** ® €

SA100





General Description

The SA100 is a socket mounting type temperature controller and is available for mounting inside panel by easily mounting on DIN rail. The SA100 has features such as analog retransmission output, advanced self-tuning, alarms, digital communications for networking and digital contact for SV1/SV2 or RUN/STOP functions..



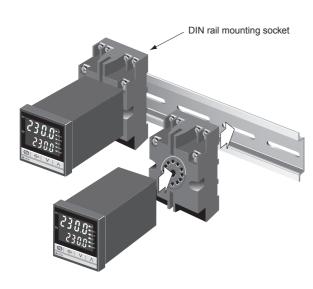
SA100 01E

Features

- ☆ Simple mounting on DIN Rail
- ☆ Corresponding to various applications
- ☆ Analog retransmission output
- ☆ Digital communications
- ☆ Advanced self-tuning

Simple Mounting on DIN Rail

The SA100 can be simply mounted on DIN rail with DIN rail mounting socket. The maintenance is also simple, as the unit can be removed from socket.



· The rear terminal socket allows the unit to be mounted

Rear terminal socket

Corresponding to Various Applications

Two points of output can be used as control, alarm or analog retransmission. The SA100 corresponds to various applications such as temperature controller and overheat protection unit.

- · As a temperature controller
- 1. Temperature alarm controller
- OUT1 Control output OUT2 Alarm output
- As a overheat protection unit or alarm unit
 1. Overheat protection unit



- Control output Setting to ON/OFF action by specifying direct action.
- - - - Control output



- Alarm output
- The change of display for PV/SV can be configurable. For the details of it, contact our sales office.



Analog Retransmission Output (Optional)

An analog output is available so that the process value can be retransmitted an analog signal to a remote instrument such as a recorder or data-logging equipment.









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Features

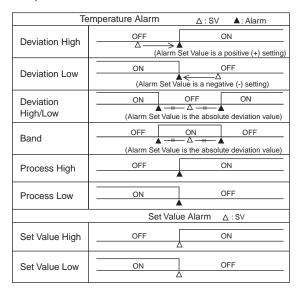
Alarms

(Optional)

Two alarm points can be configured for specific applications.

Alarm Type

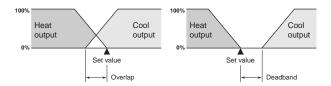
- Temperature Alarm
 Deviation High, Deviation Low, Deviation High/Low, Band,
 Process High, Process Low
 (Hold action can be added to deviation and process type)
- Set Value Alarm High, Low
- Loop Break Alarm



Heat/Cool Control

(Optional)

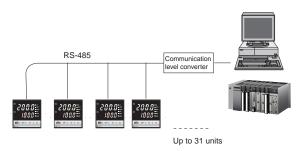
The Heat/Cool PID control features heat and cool outputs for use where process-generated heat exists. This allows the input of overlap or deadband settings which contribute to energy savings.



Digital Communications

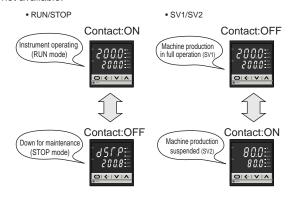
(Optional)

The SA100 offers an optional RS-485 communications interface for networking to computers, PLCs and SCADA software. MODBUS or ANSI protocol can be selected. Up to 32 units, including host computer, can be multi-dropped on one RS-485 communication line. When the communication feature is selected, the external contact input is not available.



Digital Contact Input for External Switching (Optional)

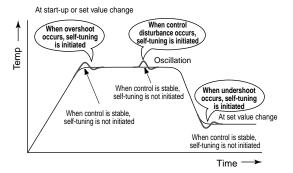
An optional digital contact input is available for RUN/STOP and SV1/SV2 switching. (RUN/STOP switching can also be completed at the front key panel.) This function can be used with the output from a timer, PLC, etc. When the communication feature is selected, the external contact input is not available.



Self-Tuning Algorithm

The SA100 offers a new self-tuning feature that is initiated at start-up and when process parameters or conditions change. In these situations, the controller evaluates whether the preset PID parameters should be maintained or replaced by the latest self-tuning parameters to achieve the best control for the process. Self-tuning can be manually turned ON/OFF in the parameter setting mode. This feature is not available with the Heat/Cool control.

In addition to self-tuning, The SA200 has standard autotuning (AT) so that either function can be selected to achieve optimum process control.





Specifications 2

Input

 $\begin{array}{l} \text{K, J, E, T, R, S, B, N (JIS/IEC), PLII (NBS)} \\ \text{W5Re/W26Re(ASTM), U, L (DIN)} \end{array}$ a) Thermocouple:

•Input impedance : Approx.1M Ω

•Influence of external resistance : Approx. $0.2\mu V/\Omega$

Input break action : Up-scale
b) RTD : Pt100(JIS/IEC), JPt100(JIS)
Influence of lead resistance : Approx. 0.01[%/Ω] of reading

Influence of lead resistance: Approx. 0.01[%/Ω] of reading
 Maximum 10Ω per wire
 Input break action: Up-scale
 Input short action: Down-scale
 DC voltage: 0 to 5V DC, 1 to 5V DC, 0 to 10V DC
 DC current: 0 to 20mA DC, 4 to 20mA DC
 For DC current input, connect a 250 Ω resister to the input terminals.
 Refer to the Input and Range and Input Code Table for details.
 Input break action: Down-scale
 Porth Heat/Coal RID action

Both Heat/Cool control outputs are OFF for Heat/Cool PID action.
 Reading is around zero for 0 to 5V DC input, 0 to 10V DC input.

and 0 to 20mA DC input.

Sampling Time 0.5 sec.

span to +span (Within -1999 to 9999)

Performance

Measuring Accuracy

*Accuracy is not guaranteed less than -100.0°C (-158.0°F) for •Accuracy is not guaranteed less than -100.0°C (-158.0°F) for type T and U.

±(0.3% of reading + 1 digit) or ±0.8°C (1.6°F) whichever is larger c) DC voltage and DC current ±(0.3% of span + 1 digit)

Insulation Resistance More than 20M Ω (500V DC) between measured terminals and ground More than 20M Ω (500V DC) between power terminals and ground

Dielectric Strength

1000V AC for one minute between measured terminals and ground 1500V AC for one minute between power terminals and ground

Control

a) PID control (with autotuning and self-tuning function)

•Available for reverse and direct action. (Specify when ordering.)

•ON/OFF, P, PI and PD control are also selectable.

ON/OFF action differential gap: 2°C(°F) (Temperature input)

0.2% (Voltage, current input)
 b) Heat/Cool PID control (with autotuning function)
 •Air cooling and water cooling type are available. (Specify when ordering.)

Major Setting Range

Set value: Same as input range.

Heat side proportional band: 1 to span or 0.1 to span
(ON/OFF action when P=0)

Cool side proportional band: 0 to 1000% of heat side proportional band
Integral time: 0 to 3600sec.(PD action when D=0)

Derivative time: 0 to 3600sec.(Pl action when D=0)

Apti-Passt Windum(APW): 1 to 100% of heat side proportional band Anti-Reset Windup(ARW) :1 to 100% of heat side proportional band (Integral action is OFF when ARW=0)

Proportional cycle time: 1 to 100 sec

-span to +span (Within -1999 to 9999) Deadband/Overlap:

Outputs

Can be set for control, alarm or retransmission functions

Alarm output can be set for energized/de-energized action.
 Alarm output can be set for AND/OR logic calculation.

Number of outputs: 2 points

Output Type Relay contact output : right Type
Relay contact output: 250V AC 2A (resistive load), Form C contact Voltage pulse output: 0/12V DC (Load resistance : more than 600Ω)

•Measurement terminals and output terminal are not isolated. Current output: 0 to 20mA, 4 to 20mA DC (Load resistance : less than 400Ω) Voltage pulse output

Measurement terminals and output terminal are not isolated.

${ m Alarms}$ (Up to 2 points)

(Optional)

Alarm Type
Deviation High, Deviation Low, Deviation High-Low, Deviation Band Process High, Process Low, Set value High, Set value Low Loop break alarm(LBA)

Setting Range

-span to +span (Within -1999 to 9999)

a) Deviation alarm : b) Process alarm : c) Set value alarm : Same as set value (SV) Same as set value (SV)

0.0 to 200.0 min. d) Loop break alarm:

Differential Gap
2°C (°F) or 2.0°C (°F) (Temperature input), 0.2% (Voltage, current input)

Contact Input

(Optional)

Number of Inputs :

Contact Input Type
a) RUN/STOP switching (OPEN: STOP, CLOSE: RUN)
b) STEP function (OPEN: SV1, CLOSE: SV2)

Non-voltage contact input. (OPEN : $500k\Omega$ or more, CLOSE : 10Ω or less)

Communications

(Optional)

a) Communication method: Based on RS-485 (2-wire) 2400, 4800, 9600, 19200 BPS ANSI X3.28(1976) 2.5 A4 b) Communication speed: c) Protocol : MODBUS

d) Bit format

Start bit : Data bit :

7 or 8 •For MODBUS 8 bit only

Parity bit : Without, Odd or Even
1 or 2
ASCII(JIS) 7-bit code
31 (Address can be set from 0 to 99.)

Stop bit: e) Communication code :

f) Maximum connection :

Retransmission Output

(Optional)

Retransmission output is allocated to OUT1.
a)Type: Process value, Set value, Deviation,

Manipulated value 0 to 20mA DC, 4 to 20mA DC b) Output type:

(Load resistance : less than 400Ω) More than 10bits c)Output resolution:

Measurement terminals and output terminal are not isolated.

Waterproof/Dustproof

Dustproof and waterproof protection: IP66
•Waterproof/dustproof protection only effective from the front in panel mounted installations

General Specifications

Supply Voltage
a) 85 to 264V AC (Including supply voltage variation)
[Rating: 100 to 240V AC] (50/60Hz common)
b) 21.6 to 26.4V AC(Including supply voltage variation)
[Rating: 24V AC] (50/60Hz common)
c) 21.6 to 26.4V DC(Ripple rate 10% p-p or less)
[Rating: 24V DC]

Power Consumption
Less than 4VA (at 100V AC), 7VA (at 240V AC) for standard AC type
Less than 4VA for 24V AC type Less than 100mA for 24V DC type

Power Failure Effect

A power failure of 20 ms or less will not affect the control action. If power failure of more than 20 ms occurs, controller will restart. Operating Environments: 0 to 50°C [32 to 122°F], 45 to 85% RH

Memory Backup: Backed up by non-volatile memory

Number of writing : Approx. 100,000 times

Net Weight: Approx. 120g

External Dimensions (W x H x D): 48 x 48 x 70mm (1/16 DIN)

Compliance with Standards

- CE Mark
- UL Recognized CSA Certified
- C-Tick Mark







SA100 01E



Model and Suffix Code

| Specifications | | Model ar | id S | uffi | іх Со | de | | | | | | | | | | |
|---|--|------------------|------|------|-------|------------------|---|-------------|--------|----------------------------|---|----------------------------|--------|--------|-----|-----|
| Model | SA100 (1/16 DIN size, socket mounting type) | | |] [| | - 🗆 | | <u> </u> | - 🗆 | * 🗌 | | - 🗆 | | / 🗆 | | ′ Y |
| Control method | PID control with AT (reverse action) PID control with AT (direct action) Heat/cool PID control with AT (water cooling) Heat/cool PID control with AT (air cooling) | F D W A | 1 | | | | | | | 1 | 1 | 1 1 1 1 1 1 | 1 | 1 | 1 | |
| Input and Range | See Range and Input Code Table | • | |] [| | i | i | i | | i i | 1 | i i | i | i I | i | |
| OUT 1 (Control, alarm or retransmission output) | Relay contact output Voltage pulse output DC current output : 0 to 20mA DC current output : 4 to 20mA | | | | | M V 7 8 | | | | 1 1 1 1 1 1 | | 1 1 1 1 1 1 | 1 | | 1 | |
| OUT 2 (Control or alarm output) | No output Relay contact output Voltage pulse output | | | | | • | | N M V | | 1 | | | 1 | 1 | 1 | |
| Power supply voltage | 24V AC/DC 100 to 240V AC | | | | | | | | 3 4 | | ! | ! ! ! | - | | | |
| Alarm 1 | No alarm See Alarm Code Table | | | | | | | · | | N | | | | | 1 | |
| Alarm 2 | No alarm See Alarm Code Table | | | | | | | | | | N | ! ! | | | | |
| Communication Contact input | Not supplied Digital communications: RS-485 (RKC standard) Digital communications: RS-485 (MODBUS) External contact input | | | | | | | | | | | N 5 6 D | 1 | | | |
| Waterproof/Dustproof | Not supplied Waterproof/Dustproof protection | | | | | | | | | | | | N 1 | | | |
| Output allocation code ¹ | Standard output See Output Allocation Code Table | | | | | | | | | | | | | No co | ode | |
| Instrument version | Version symbol | | | | | | | | | | | | | | | Υ |

¹ When standard output is selected with control method F or D, Out 1 will always be the control output and Out 2 will either be unused, Alarm 1 or OR logic output of Alarm 1 and Alarm 2. Standard output is automatically selected with control method W or A. Out 1 will become heat-side control output and Out 2 will be cool-side control output.

Range and Input Code Table 1

Thermocouple input (Field-programmable)

| Input | Code | Range |
|-----------|----------------|-------------------|
| | K 01 | 0 to 200℃ |
| | K 02 | 0 to 400℃ |
| | K 03 | 0 to 600℃ |
| | K 04 | 0 to 800℃ |
| | K 05 | 0 to 1000℃ |
| | K 06 | 0 to 1200℃ |
| | K 07 | 0 to 1372℃ |
| | K 13 | 0 to 100℃ |
| | K 14 | 0 to 300℃ |
| | K 20 | 0 to 500℃ |
| K | K 17 | 0 to 450℃ |
| | K 108 | -199.9 to 300.0℃ |
| (JIS/IEC) | K 09 | 0.0 to 400.0℃ |
| | K 100 | 0.0 to 800.0℃ |
| | K 29 | 0.0 to 200.0℃ |
| | K 37 | 0.0 to 600.0℃ |
| | K 38 | -199.9 to 800.0℃ |
| | K A1 | 0 to 800°F |
| | K A2 | 0 to 1600°F |
| | K A3 | 0 to 10001 |
| | K ¦A9 | 20 to 70°F |
| | K A4 | 0.0 to 800.0°F |
| | K ¦B2 | -199.9 to 999.9°F |
| | J 101 | 0 to 200℃ |
| | J 02 | 0 to 200℃ |
| | J : 03 | 0 to 400℃ |
| | J : 04 | 0 to 800℃ |
| | J : 05 | |
| | | |
| | J ¦06 J ¦10 | |
| | | |
| | | |
| J | J ¦08 | 0.0 to 400.0℃ |
| (JIS/IEC) | | 20.008 of 0.0 |
| (3.5,.25) | J ¦22 J ¦23 | 0.0 to 200.0℃ |
| | | 0.0 to 600.0℃ |
| | J 30 | -199.9 to 600.0℃ |
| | 0 ,711 | 0 to 800°F |
| | J ¦A2 | 0 to 1600°F |
| | | 0 to 2192°F |
| | J : A6 | 0 to 400°F |
| | J B6 | 0.0 to 800.0°F |
| | J A9 | -199.9 to 999.9°F |
| 1 | R : 01 | 0 to 1600℃ |
| R | R : 02 | 0 to 1769℃ |
| (JIS/IEC) | R : 04 | 0 to 1350℃ |
| | R :A1 | 0 to 3200°F |
| | R : A2 | 0 to 3216°F |

| Input | Code Range | | | | | |
|--|------------------|-----------|-------|--|--|--|
| 1 | S 01 | 0 to | | | | |
| S (JIS/IEC) | S 02 | 0 to | | | | |
| | S A1 | 0 to | | | | |
| | S A2 | 0 to | | | | |
| 1 | B 01 | 400 to | | | | |
| R ' | B 02 | 0 to | | | | |
| | B A1 | 800 to | | | | |
| (JIS/IEC) | B A2 | 0 to | | | | |
| | E 01 | 0 to | | | | |
| | = 100 | 0 to | | | | |
| E | E 02 | 0 to | | | | |
| (JIS/IEC) | E A1 | 0 to | | | | |
| | N : 01 | 0 to | | | | |
| | N 101 | | | | | |
| N | | 0 to | | | | |
| | N 06 N A1 | 0.0 to | | | | |
| (JIS/IEC) | | 0 to | | | | |
| | N ¦A2 N ¦A5 | | | | | |
| | T : 01 | | | | | |
| | | | | | | |
| 2 | T 02 | -199.9 to | | | | |
| _ | T : 03 | -100.0 to | | | | |
| T | T : 04 | 0.0 to | | | | |
| (JIS/IEC) | T ¦A1 | -199.9 to | | | | |
| | T ¦A2 | -100.0 to | | | | |
| | T A3 | -100.0 to | | | | |
| | T : A4 | 0.0 to | | | | |
| | T ¦A5 | 0.0 to | | | | |
| W5Re/W26Re | W ; 01 | 0 to | | | | |
| | W ; 02 | 0 to | | | | |
| (ASTM) | W ; A1 | 0 to | | | | |
| | A ¦ 01 | 0 to | | | | |
| PLII | A ; 02 | 0 to | | | | |
| (NBS) | A ; 03 | 0 to | | | | |
| (INDO) | A ¦A1 | 0 to | | | | |
| | A ¦A2 | 0 to | | | | |
| 2 | U ; 01 | -199.9 to | | | | |
| _ | U ; 02 | -199.9 to | | | | |
| U (DIN) | U ; 03 | 0.0 to | | | | |
| | U ¦A1 | -199.9 to | | | | |
| | U¦A2 | -100.0 to | | | | |
| | U A3 | 0.0 to | | | | |
| | L 01 | 0 to | | | | |
| L | L 02 | 0 to | | | | |
| (DIN) | L A1 | 0 to | 800°F | | | |
| (5114) | L A2 | 0 to | 1600℉ | | | |
| D.C. and D. innut. Assument is not must refer that | | | | | | |

RTD input (Field-programmable)

| Input | Code | Rang | ge |
|-----------------|--------|-----------|---------|
| | D 01 | -199.9 to | 649.0℃ |
| | D 02 | -199.9 to | 200.0℃ |
| | D 03 | -100.0 to | 50.0℃ |
| | D 04 | -100.0 to | 100.0℃ |
| | D : 05 | -100.0 to | 200.0℃ |
| | D : 06 | 0.0 to | 50.0℃ |
| | D 107 | 0.0 to | 100.0℃ |
| | D 08 | 0.0 to | 200.0℃ |
| Pt100 | D : 09 | 0.0 to | 300.0℃ |
| (JIS/IEC) | D 10 | 0.0 to | 500.0℃ |
| (JIS/ILC) | D¦A1 | -199.9 to | 999.9°F |
| | D¦A2 | -199.9 to | 400.0℉ |
| | D¦A3 | -199.9 to | 200.0℉ |
| | D¦A4 | -100.0 to | 100.0℉ |
| | D¦A5 | -100.0 to | 300.0℉ |
| | D¦A6 | 0.0 to | 100.0℉ |
| | D¦A7 | 0.0 to | 200.0℉ |
| | D¦A8 | 0.0 to | 400.0℉ |
| | D¦A9 | 0.0 to | 500.0°F |
| | P ¦01 | -199.9 to | 649.0℃ |
| | P ¦02 | -199.9 to | 200.0℃ |
| | P ¦03 | -100.0 to | 50.0℃ |
| JPt100 (JIS) | P ¦04 | -100.0 to | 100.0℃ |
| | P ¦05 | -100.0 to | 200.0℃ |
| | P ¦06 | 0.0 to | 50.0℃ |
| | P ¦ 07 | 0.0 to | 100.0℃ |
| | P ¦ 08 | 0.0 to | 200.0℃ |
| | P ¦09 | 0.0 to | 300.0℃ |
| | P ; 10 | 0.0 to | 500.0℃ |

Voltage/Current DC input ³(Field-programmable)

| Input | Code | | Range | | |
|-----------|------|----|---------------|--|--|
| 0 to 5V | 4 | 01 | 0.0 to 100.0% | | |
| 0 to 10V | 5 | 01 | 0.0 to 100.0% | | |
| 1 to 5V | 6 | 01 | 0.0 to 100.0% | | |
| 0 to 20mA | 7 | 01 | 0.0 to 100.0% | | |
| 4 to 20mA | 8 | 01 | 0.0 to 100.0% | | |

 $^{^1}$ Type R,S and B input : Accuracy is not guaranteed between 0 and 399°C (0 and 799°F). 2 Type T and U input : Accuracy is not guaranteed less than -100.0°C (-158.0°F). 3 DC current input : A 250 Ω resistor is externally connected at the input terminals.



Model and Suffix Code

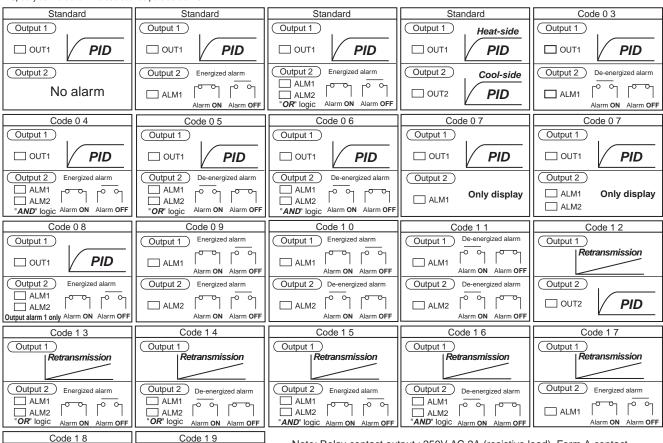
| Alarm Code Table | | | | | | | |
|---|---------------------------------|-------------------------------------|--|--|--|--|--|
| A Deviation High | iation Low C Deviatio | n High/Low D Deviation Band | | | | | |
| E Deviation High with Hold | iation Low with Hold G Deviatio | n High/Low with Hold H Process High | | | | | |
| J Process Low | cess High with Hold L Process | Low with Hold R Loop break alarm 1 | | | | | |
| V Set value High | value Low | | | | | | |
| ¹ Loop break alarm is not available with Heat/Cool PID control type. | | | | | | | |

Output Allocation Code Table

| Specifications | | | | | | | | |
|---|--------------------|--|--|--|--|--|--|--|
| Control methods Output 1 Output 2 O 3 PID control + Alarm 1 O 4 PID control + Alarm 1, 2 Control output AND logic output of Alarm 1 and Alarm 0 OF PID control + Alarm 1, 2 Control output OF PID control + Alarm 1, 2 Control output OF PID control + Alarm 1, 2 Control output OF PID control + Alarm 1, 2 Control output OF PID control + Alarm 1, 2 Control output OF PID control + Alarm 1, 2 or only Alarm 1 Control output OF PID control + Alarm 1, 2 or only Alarm 1 Control output OF PID control + Alarm 1, 2 OF PID control + Alarm 1, 2 OF PID control + Alarm 1, 2 OF PID control + Alarm 1 OF PID control + Alarm 1, 2 OF PID control + Alarm 1 OF PID | Specifications | | | | | | | |
| 0 4 PID control + Alarm 1, 2 Control output AND logic output of Alarm 1 and Alarm 1 and Alarm 0.5 0 5 PID control + Alarm 1, 2 Control output OR logic output of Alarm 1 and Alarm 0.6 0 6 PID control + Alarm 1, 2 Control output AND logic output of Alarm 1 and Alarm 0.7 0 7 PID control + Alarm 1, 2 or only Alarm 1 1 Control output No output 0 8 PID control + Alarm 1, 2 1 Control output Only Alarm 1 output (Energized) 0 9 Alarm 1 + Alarm 2 2 Alarm 1 output (Energized) Alarm 2 output (Energized) | Output 2 | | | | | | | |
| 0 5 PID control + Alarm 1, 2 Control output OR logic output of Alarm 1 and Alarm 1 | | | | | | | | |
| 0 6 PID control + Alarm 1, 2 Control output AND logic output of Alarm 1 and Alarm 1 0 7 PID control + Alarm 1, 2 or only Alarm 1 1 Control output No output 0 8 PID control + Alarm 1, 2 1 Control output Only Alarm 1 output (Energized) 0 9 Alarm 1 + Alarm 2 2 Alarm 1 output (Energized) Alarm 2 output (Energized) | m 2 (Energized) | | | | | | | |
| 0 7 PID control + Alarm 1, 2 or only Alarm 1 1 Control output No output No output 0 8 PID control + Alarm 1, 2 1 Control output Only Alarm 1 output (Energized) 0 9 Alarm 1 + Alarm 2 2 Alarm 1 output (Energized) Alarm 2 output (Energized) | 2 (De-energized) | | | | | | | |
| 0 8 PID control + Alarm 1, 2 1 Control output Only Alarm 1 output (Energized) 0 9 Alarm 1 + Alarm 2 2 Alarm 1 output (Energized) Alarm 2 output (Energized) | m 2 (De-energized) | | | | | | | |
| 0 9 Alarm 1 + Alarm 2 2 Alarm 1 output (Energized) Alarm 2 output (Energized) | | | | | | | | |
| | | | | | | | | |
| 140 1 4 4 4 6 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | | | | | | | | |
| 1 0 Alarm 1 + Alarm 2 2 Alarm 1 output (Energized) Alarm 2 output (De-energized) | | | | | | | | |
| 1 1 Alarm 1 + Alarm 2 2 Alarm 1 output (De-energized) Alarm 2 output (De-energized) | | | | | | | | |
| 1 2 Retransmission + PID control Retransmission output Control output | | | | | | | | |
| 1 3 Retransmission + Alarm 1, 2 Retransmission output OR logic output of Alarm 1 and Alarm | 2 (Energized) | | | | | | | |
| 1 4 Retransmission + Alarm 1, 2 Retransmission output OR logic output of Alarm 1 and Alarm | 2 (De-energized) | | | | | | | |
| 1 5 Retransmission + Alarm 1, 2 Retransmission output AND logic output of Alarm 1 and Alarr | m 2 (Energized) | | | | | | | |
| 1 6 Retransmission + Alarm 1, 2 Retransmission output AND logic output of Alarm 1 and Alarr | m 2 (De-energized) | | | | | | | |
| 1 7 Retransmission + Alarm 1 Retransmission output Alarm 1 output (Energized) | | | | | | | | |
| 1 8 Retransmission + Alarm 1 Retransmission output Alarm 1 output (De-energized) | · | | | | | | | |
| 1 9 Heat-Cool PID control Cool output (DC current output) Heat output (Relay contact or Voltage | pulse output) | | | | | | | |

¹ The alarm monitor can only be confirmed by front LCD display or serial communication.

² Specify control action F to use both outputs as alarms.



Note: Relay contact output: 250V AC 2A (resistive load), Form A contact

Power supply OFF: Open

Accessory

Output 1

Retransmission

لي ما لي ما

Alarm ON Alarm OFF

Output 2 De-energized alarm

| Name | Model code |
|-------------------------------------|------------|
| Shunt resistor for DC current input | KD100-55 |
| Terminal cover | KSA200-56A |

Output 1

OUT1

Output 2

OUT2

Cool-side

PID

Heat-side

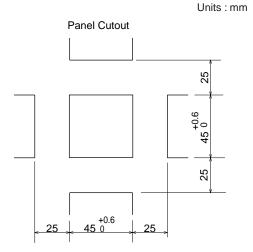
PID

SA100_01E



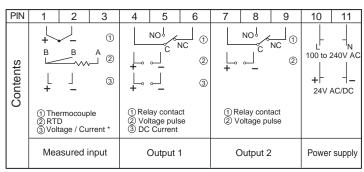
External Dimensions and Rear Layout

82.5 80 70 88 + 4



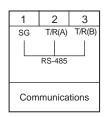
- Panel thickness must be between 1-10mm.
- · Mounting frame is optional.

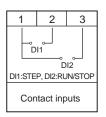




 $^{\star}\text{A}\ 250\Omega$ resistor is externally connected at the input terminals.

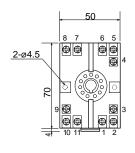
Communication function and contact input are optional. Connect connector to bottom of instrument. A connector and connector cable for connecting the input block is necessary to be prepared by the customer. Housing: XHP-3 (J.S.T. Mfg. Co., Ltd. product) Recommended cable size: AWG30 to 22

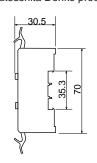


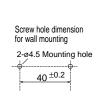


Socket (Optional) External Dimensions

DIN rail mounting socket type Model: ATC180041 (Matsushita Denko product)







Rear terminal socket type

Model : AT78051 (Matsushita Denko product)

